

Work Order ID 75317

May-23-12 8:50:53 AM

75317

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Item ID: D3648-041

Accept

N900040100

Setup Start *NS1*

Revision ID:

Stop *NS2*

Item Name: Driveshaft Tunnel Assembly

Start Date: 10/20/11 Start Qty: 2.00

2

Cust Item ID:

Required Date: 11/08/11 Req'd Qty: 2.00

2

Customer:

Reference:

Run Start *NR1*

Approvals: Process Plan:

Date:

Tooling:

Date:

Stop *NR2*

QC:

Date:

SPC (Y/N):

Date:

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
D3648	Rev B

100	Pick Kit	0.00							
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100

Packaging

Memo

Packaging

110	Small Fab	0.00							
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110

Small Fab

Memo

Small Fab

1-Assemble as per dwg D36482- Seal mating surface and all gaps as per dwg D3648 with Proseal 700 fire wall sealant batch: 119405

120	QC5- Inspect part completeness to step on W/O	0.00							
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120

QC

Memo

Quality Control

0.00

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Item ID: D3648-041 Accept ***N900040100*** Setup Start ***NS1***
Revision ID: Stop ***NS2***
Item Name: Driveshaft Tunnel Assembly
Start Date: 10/20/11 Start Qty: 2.00 ***2*** Cust Item ID:
Required Date: 11/08/11 Req'd Qty: 2.00 ***2*** Customer:
Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130	Identify as per dwg & Stock Location: _____	0.00							
130									
Packaging	Memo	0.00							
Packaging									
140	QC21- Final Inspection - Work Order Release	0.00							
140									
QC	Memo	0.00							
Quality Control									

MC
12-05-28

Picklist Print

May-23-12 8:50:52 AM

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Work Order ID: 75317

Parent Item: D3648-041

Parent Item Name: Driveshaft Tunnel Assembly

Start Date: 10/20/11

Required Date: 11/08/11

Start Qty: 2.00

Required Qty: 2.00

Comments: IPP Rev:A New Issue 07-10-03 EC verified by: DD
IPP Rev:B Ecn 1113P 08-01-22 DD verified by:EC
IPP Rev:C ECN1162 08-04-02 DD verified by:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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AN3C3A Bolt		Purchased	No			110	Each	433.0000	40	80	②		FF 12-05-24
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Location	Loc Qty	Loc Code
GA	150	
118352	150	
ST350	283	
120187	1	
121185	132	
121444	75	
121723	75	

D3649-041 Tunnel Bottom Panel Assembly		Manufactured	No			110	Each	2.0000	1	2	②	FF 12-05-24
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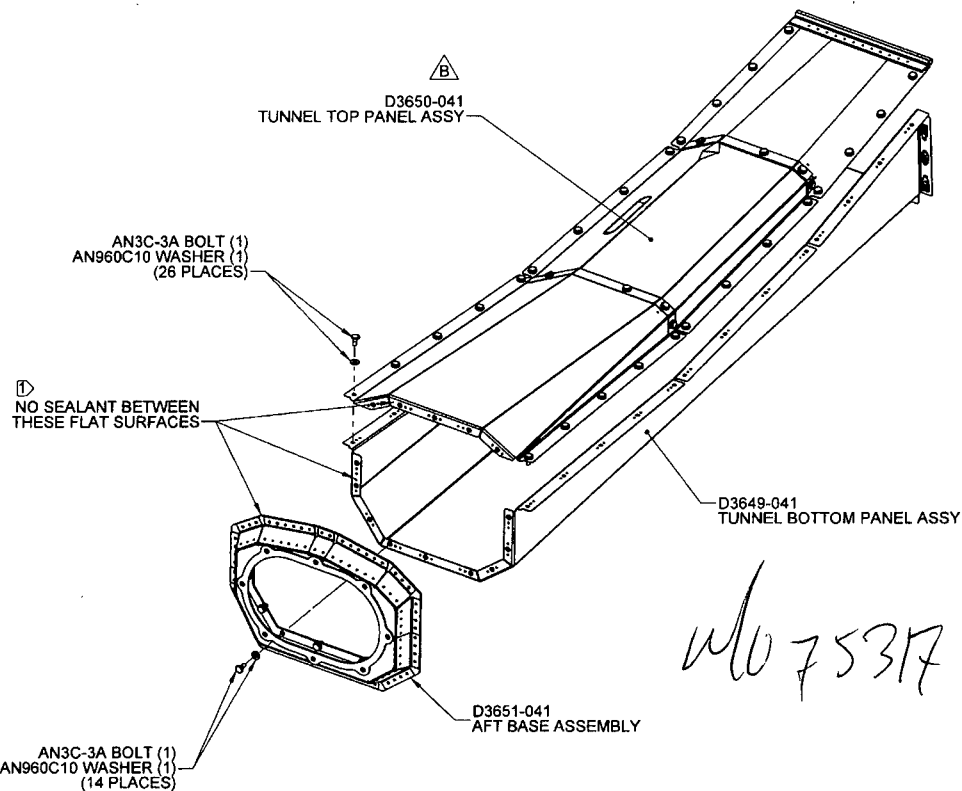
Location	Loc Qty	Loc Code
ST190	2	
65548	2	

D3650-041 Tunnel Top Panel Assembly		Manufactured	No			110	Each	0.0000	1	2	②	FF 12-05-24
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D3651-041 Aft Base Assembly		Manufactured	No			110	Each	0.0000	1	2	②	FF 12-05-24
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NAS1149C0363R Washer		Purchased	No			100	Each	3,112.0000	40	80	②	FF 12-05-24
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Location	Loc Qty	Loc Code
ST297	3112	
114742	3112	



D3648-041 DRIVE SHAFT TUNNEL ASSEMBLY

NOTES:

- 1) SEAL MATING SURFACES AND ALL GAPS USING PROSEAL 700 FIRE WALL SEALANT EXCEPT WHERE NOTED
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY WITH DART P/N D3648-041 USING FINE POINT PERMANENT INK MARKER
- 7) TORQUE FASTENERS TO 15-25 in-lb
- 8) WEIGHT: 9.2 lbs



PART LIST

QTY -041	PART NUMBER	DESCRIPTION
X	D3648-041	DRIVE SHAFT TUNNEL ASSEMBLY
1	D3649-041	TUNNEL BOTTOM PANEL ASSEMBLY
1	D3650-041	TUNNEL TOP PANEL ASSEMBLY
1	D3651-041	AFT BASE ASSEMBLY
40	AN3C-3A	BOLT
40	AN960C10	WASHER

RELEASED
08-03-27

B	UPDATE WITH REVISED D3650-041	RF	08.01.07
A	NEW ISSUE	RF	07.11.07
REV.	DESCRIPTION	BY	DATE
DESIGN	RF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	RF		
CHECKED	IE	DRAWING NO.	REV. B
MFG. APPR.	MP	D3648	SHEET 1 OF 1
APPROVED	MP	TITLE	SCALE
DE APPR.	MP	DRIVE SHAFT TUNNEL ASSY	1:6
DATE	08.01.07	<small>COPYRIGHT © 2007 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small>	

